

LIFESTYLE



LIFESTYLE

*live inspired*



Mocaccino  
Macchiato  
Latte Macchiato  
Cappuccino



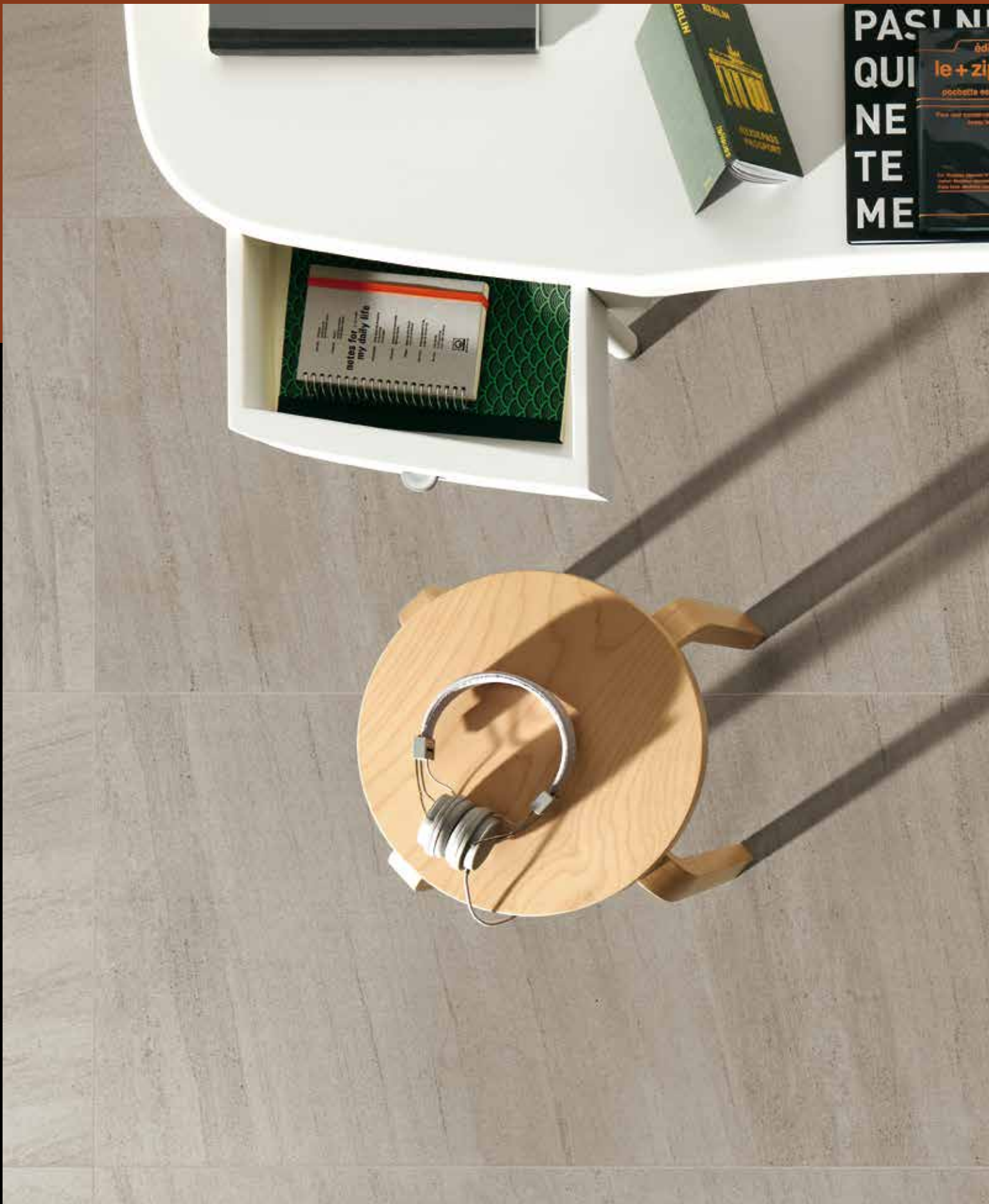
## GENTLY TACTILE SURFACE LENDS FURTHER APPEAL TO SWATHS OF DELICATE COLOR

The versatility and easy care associated with Ragno USA's LIFESTYLE color body porcelain makes it incredibly appealing to the residential and commercial design communities. Soft, natural hues found in this personal and sophisticated interpretation of stone easily adapt to a multitude of styles – be they sophisticated, laid back or somewhere in between. The strength and durability of porcelain signifies frost resistance, slip resistance, fade resistance and beauty over long periods of time.

Calm, relaxing atmospheres are important in personal and public places as are environmentally conscious materials. LIFESTYLE brings both to indoor and outdoor floors and walls that encompass dining, working, resting . . . basically all living activities. A quiet, unassuming naturalness and warmth are exuded by the four - bianco, beige, grigio and antracite - incredibly adaptive colors. The line is produced using 25% recycled material, making it a strong LEED-certification factor. No organic emissions; allergen- and mold-inhibiting characteristics; hot-water-only maintenance routines; and low life cycle costs are all key components that identify this porcelain as a healthy and conscientious choice.









**LIFESTYLE** | COLOR BODY PORCELAIN TILE

12"x24" Rectified  
24"x24" Rectified  
24"x48" Rectified



**R26Q** Lifestyle AN  
12"x24" Rectified



**R26G** Lifestyle AN  
24"x24" Rectified



**R28U** Lifestyle AN  
24"x48" Rectified



**R2CX** Lifestyle AN  
Mosaic - Strip  
12"x12"



**R2DC** Lifestyle AN  
Bullnose  
2<sup>3</sup>/<sub>4</sub>"x24"



**R26N** Lifestyle BG  
12"x24" Rectified



**R26E** Lifestyle BG  
24"x24" Rectified



**R28S** Lifestyle BG  
24"x48" Rectified



**R2CY** Lifestyle BG  
Mosaic - Strip  
12"x12"



**R2DD** Lifestyle BG  
Bullnose  
2<sup>3</sup>/<sub>4</sub>"x24"



12"x24" Rectified  
24"x24" Rectified  
24"x48" Rectified



**R26M** Lifestyle BI  
12"x24" Rectified



**R26D** Lifestyle BI  
24"x24" Rectified



**R28R** Lifestyle BI  
24"x48" Rectified



**R2CV** Lifestyle BI  
Mosaic - Strip  
12"x12"



**R2CZ** Lifestyle BI  
Bullnose  
2<sup>3/4</sup>"x24"



**R26P** Lifestyle GR  
12"x24" Rectified



**R26F** Lifestyle GR  
24"x24" Rectified



**R28T** Lifestyle GR  
24"x48" Rectified



**R2CW** Lifestyle GR  
Mosaic - Strip  
12"x12"



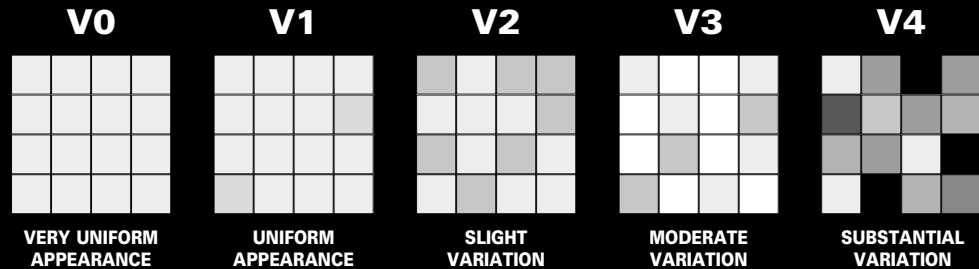
**R2DA** Lifestyle GR  
Bullnose  
2<sup>3/4</sup>"x24"

## SHADE VARIATIONS

The color and shade of all tiles vary to some degree. This variance can be from piece to piece and can also occur from production run to production run.

American National Standard Specifications for Ceramic Tile (ANSI) has implemented a guide that rates ceramic tile on a five-point scale and ranges from V0 through V4.

Instituting the ANSI's color shade variation guidelines you will reduce customer complaints and sell the unique and individual beauty of each ceramic tile.



### V0 Very Uniform Appearance

Pieces of the same shade value are very uniform and smooth in texture.

### V1 Uniform Appearance

Differences among pieces from the same production run are minimal.

### V2 Slight Variation

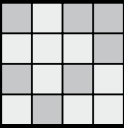
Clearly Distinguishable differences in texture and/or pattern within similar colors.

### V3 Moderate Variation

While the colors and/or texture present on a single piece of tile will be indicative of the colors and/or texture to be expected on the other tiles, the amount of colors and/or texture on each piece may vary significantly. It is recommended that the range be viewed before selection.

### V4 Substantial Variation

Random color and/or texture differences from tile to tile, so that one tile may have totally different colors and/or texture from that on other tiles. Thus, the final installation will be unique. It is recommended that the range be viewed before selection.

SHADE VARIATION AND APPLICATIONS				
V2 SLIGHT VARIATION		Residential	Commercial	Industrial
		Floor	•	•
Wall		•	•	•
Countertop		•	•	•

Water, oil, grease, or other fluids create slippery conditions. Floors with exposure to these conditions require extra caution in product selection and proper maintenance.

## CARE & MAINTENANCE

Lifestyle is a stain-resistant porcelain tile. Routine maintenance will keep your tile looking new for years to come.

Ragno USA's products are typically easy to install and maintain using the following general guidelines:

- Choose tile from same dye lot and caliber whenever possible
- Select tile alternately from several boxes and rotate when installing
- Follow industry-accepted installation practices as detailed by Tile Council of America "Handbook for Ceramic Tile Installation" or those recommended by the Ceramic Tile Institute of America
- Remove all grout residue promptly after application; neither acid cleaning nor sealing is recommended
- Clean regularly with clear water and/or a neutral (soapless) cleaner, wipe dry to lessen slippery conditions

## TECHNICAL SPECIFICATIONS

DESCRIPTION	ANSI STANDARD	RESULT	ASTM TEST METHOD
Water Absorption	≤ 0.50%	≤ 0.50%	C373
Frost Resistance	As Reported	Resistant	C1026
Scratch Resistance	MOHS 1-10	6.5	MOHS SCALE
Breaking Strength	24"x48"	≥ 250 lbf.	≥ 783 lbf.
	24"x24"	≥ 250 lbf.	≥ 818 lbf.
	12"x24"	≥ 250 lbf.	≥ 605 lbf.
Facial Dimension	- 3.0 % ≤ Nominal ≤ 2.0 %	Within Standard	C499
Thickness	≤ 0.04 in (1.02 mm max)	Within Standard	C499
Wedging (Squareness)	+/- 0.25 % or +/- 0.8 mm**	Within Standard	C502
Warpage (Flatness)	+/- 0.40 % or +/- 1.3 mm**	Within Standard	C485
Abrasion Resistance	Class 0 - Class V	Class IV	C1027
DCOF - Dynamic Coefficient of Friction (Wet Areas Only) <sup>†</sup>	As Reported	Minimum 0.42	DCOF AcuTest <sup>SM</sup> *
Chemical Resistance	Class A - Class E	Class B	C650
Stain Resistance	Class A - Class E	Class A	C1378

<sup>†</sup>Dynamic Coefficient of Friction (DCOF) - Water, oil, grease or other fluids create slippery conditions. When installing floors in areas with exposure to these conditions, a minimum D.C.O.F. value of 0.42 is required. Additionally, extra caution is required with regards to product selection and proper maintenance. Visit [www.tcnatile.com](http://www.tcnatile.com) for complete information regarding the DCOF Acutest test method and values.

\*DCOF AcuTest is the industry designation for the test procedure contained in ANSI A137.1 Section 9.6, which has been extensively researched, allows for in-situ field measurements, and is in use at tile manufacturing facilities. It was so named to distinguish it from other DCOF measurements using different instruments and/or protocols.

\*\* Whichever is less

## PACKAGING

	SIZE	THICKNESS	BOX			PALLET		
			PCS	SQ FT	LBS	BOXES	SQ FT	LBS
Floor Tile	12"x24" R	7/16"	05	9.69	49.00	48	465.12	2351.00
Floor Tile	24"x24" R	7/16"	03	11.63	56.00	40	465.20	2258.00
Floor Tile	24"x48" R	7/16"	02	15.50	77.00	30	465.00	2297.00
Mosaic - Strip	12"x12"	7/16"	04	3.88	22.00	80	310.40	1760.00
Bullnose	2 <sup>3</sup> / <sub>4</sub> "x24"	Compatible	13		31.00			



Floor Tile



Wall Tile



Rectified Tile



Decorative Tile



Trim Available



Suitable for Outdoors



Slight Variation



Frost Resistant



Abrasion Resistance



D.C.O.F. (Wet Areas) (Minimum 0.42)



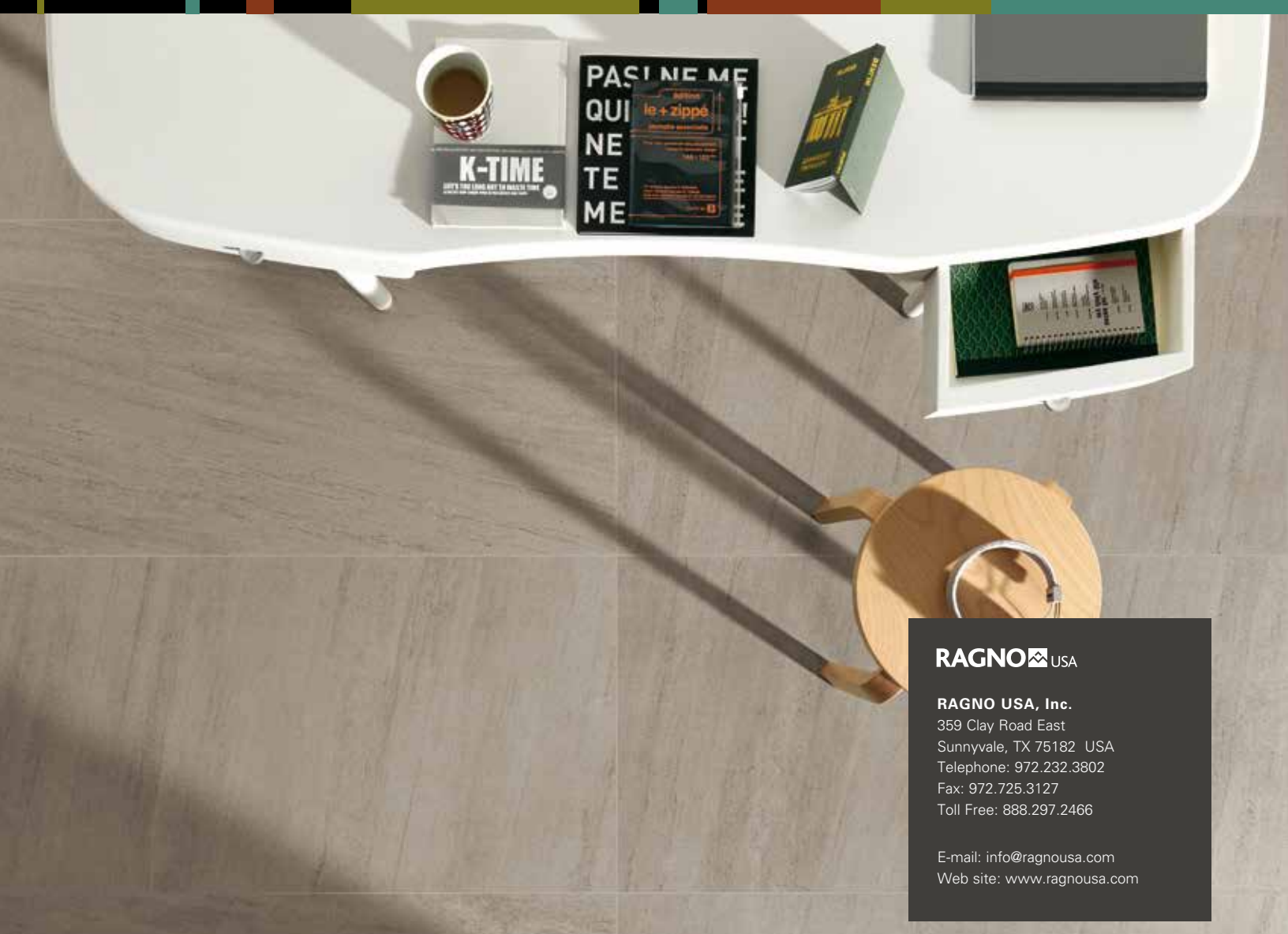
25% Minimum Pre-Consumer Recycled Content



No VOC



Contributes to LEED Credits



**RAGNO**  USA

**RAGNO USA, Inc.**  
359 Clay Road East  
Sunnyvale, TX 75182 USA  
Telephone: 972.232.3802  
Fax: 972.725.3127  
Toll Free: 888.297.2466

E-mail: [info@ragnousa.com](mailto:info@ragnousa.com)  
Web site: [www.ragnousa.com](http://www.ragnousa.com)

*live inspired*

